



heva
EASY CLEANING

**YOUR PARTNER
IN HYGIENE**

PROFESSIONAL QUALITY
- SINCE 1938 -

OUR CORE VALUES

Partnerschip

An essential value to build on. Thinking about needs and wishes together. Customers are not just customers, but partners with whom we go the extra mile.

Future vision

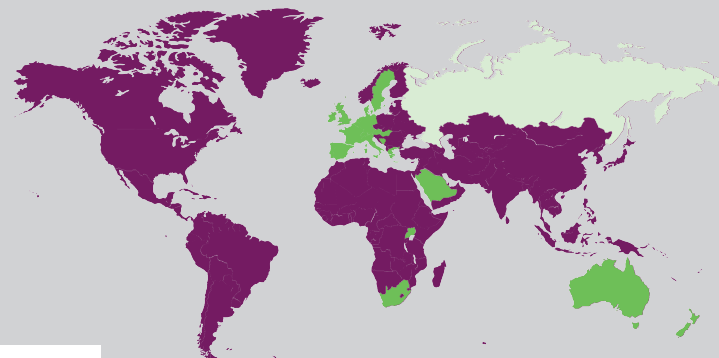
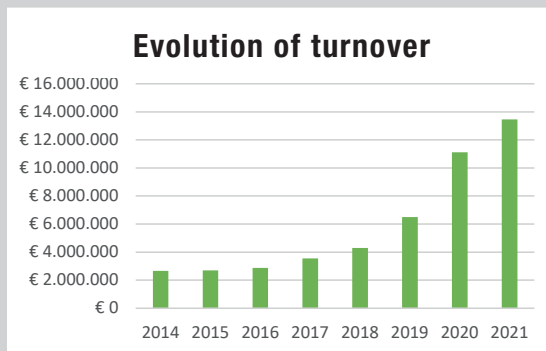
Shaping all our partnerships and new developments. The future will be ecological and sustainable.

Reality

Open communication to all our partners. Not making promises that we cannot keep. Working step by step on realistic solutions for the challenges of today and tomorrow, with an eye for a correct price/quality ratio.

Trust

We do everything we can to earn the trust of our partners, placing the human aspect at the center of all our business relationships.



HEVA, EASY CLEANING

HEVA is a family business that is specialised in the production and distribution of cleaning products since 1938.

In the beginning the focus was mainly on the many drugstores and shifted in the 70s to the big department stores such as Sarma, Delhaize, Colruyt, Carrefour,.....

In the 1980s, DIY shops and cleaning suppliers were added.

After more than 80 years in the industry, we have become a reliable and stable partner in the distribution chain.

HEVA supplies wholesalers, brush manufacturers, hygiene specialists, DIY shops, market vendors, supermarkets, e-commerce and hard discounters in Europe and beyond.

This healthy mix keeps us constantly on our toes, the market stallholders with the literal knowledge and feedback from the market, the hard discounters with specific product requirements and the just-in-time deliveries.

Located in the periphery around Brussels, we enjoy the central location for deliveries throughout Western Europe. Overseas shipments are easily done via the ports of Antwerp and Zeebrugge.

We are also a financially healthy and growing company, active in more than 30 countries.

To further facilitate our growth, we will move in 2023 to a new building of 5000 m², 1000 m² of production and 5200 pallet spaces.

The company is built around a healthy mix of volume purchases and own production.

OUR PRODUCTS

HEVA has a broad and deep range of cleaning products, which meet the applicable European legislation. We aim for qualitative products with a correct price/quality ratio.

We strongly believe in making our lives more sustainable. By bringing quality products to the market, we aim for products with a longer life span that also have less impact on the environment.

We also take into account the ecological impact of the products and adapt our products, designs and packaging accordingly.



www.heva.be



Floorsqueegees



HACCP brushwork



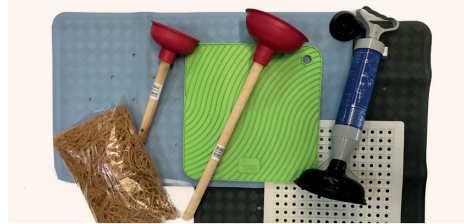
Poles & hangingrails



Window squeegees & washers



Doormats



Bathroom - kitchen



Hot water bottles



Gloves



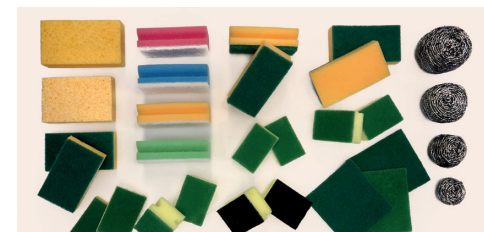
Disposable protective clothing



Garbage bags



Microfibre cloths



Sponges

For the full range, please visit www.heva.be or request a current price list.

OWN PRODUCTION

We strongly believe in the added value and development of our own products. If it is economically feasible, we will gladly produce our own products so that we can control all the parameters ourselves.

The share of our own products has increased again in recent years and we continue to invest in them.

This way, we can:

- put our know-how into the products
- respond more easily to customer needs
- reduce container transports
- determine the choice of raw materials ourselves
- better manage price and environmental impact
- optimise storage costs
- support local employment and the European economy

We believe in extensive automation to overcome the European wage handicap. As a result, we produce our 'hard runners' 24 hours a day, 7 days a week, which improves the efficiency of the machines.



OWN PRODUCTION

Floor squeegees have been produced at HEVA since 1938

Everything started when Henri Vanzeebroeck started the production of wooden floor squeegees under the brand HEVA (HENri VANzeebroeck).

Soon followed by floor squeegees in metal in various models.

Due to the professionalisation in the hygiene sector, HEVA was one of the first to develop a new line of floor squeegees made of polypropylene, especially designed for the food industry. The INDUSTRA FOOD was born. These floor squeegees are still highly

appreciated by the professionals because we only use the best available materials.

In recent years, the production was extended with hygienic brushes.

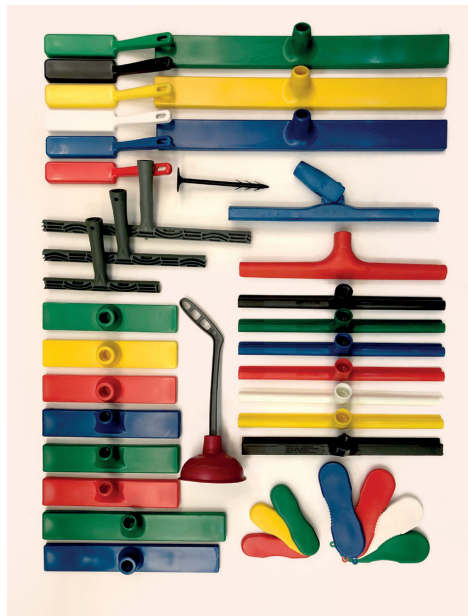
Currently, we have 8 moulds in use for the production of plastic brush blocks on our machines.

In the coming months, 4 additional moulds will be brought into use for the production of:

- a new floor squeegee, the HEVA FLEX
- force cups 110 mm and 145 mm in TPE
- an accompanying ergonomic handle.



Internal recycling



Own products



Injection moulding brushwork



Injection moulding floor squeegees



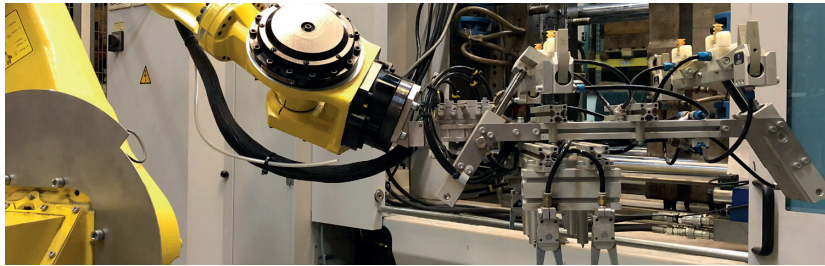
Squeegees production

OWN PRODUCTION

HACCP BRUSHWORK IN DETAIL

AUTOMATING THE PRODUCTION

In 2012, our production line of floor squeegees was adapted to a semi-automated line to meet the increasing demand. In 2014, two injection moulding machines were purchased to mould the frames ourselves and they were integrated into our production line. This way, we can guarantee the best quality, from raw material to finished product. In 2018, the injection moulding machine was automated with a FANUC robot, allowing some models to be produced 24 hours a day. In 2022, a new energy-efficient injection moulding machine was purchased in order to continue to meet the increased demand.

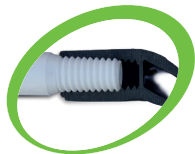


WHICH SCREW THREAD?

All models of floor squeegees can be delivered with at least two different types of screw thread (universal or fine).

For sales to individuals (DIY, ...) we recommend the universal thread. (This thread fits on most handles, also on wooden handles without screw thread). For sales to professionals (food) we recommend the fine thread. (The hygienic range of brushes with accompanying handles is adjusted to this).

For other types of thread our moulds can be adapted to produce with other inserts.



UT UNIVERSAL THREAD



FT FINE THREAD
(FRENCH & GERMAN)

HEVACEL 3x™

- 3 x more resistance to wear + extra long foam
- 3 x greater resistance to cleaning products & greases
- 3 x better drying, even for rough floors

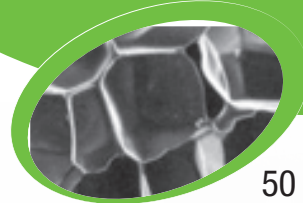


Since the early sixties, we have been using physically blown quality foam from the same manufacturer. Simply because this gives the best results and our customers are very satisfied!

This unique process with pressurised nitrogen produces foams that are superior to chemically produced foams. Nitrogen foams are pure and chemically inert. They contain no blowing agent residue and acquire a uniform cell structure through this process.

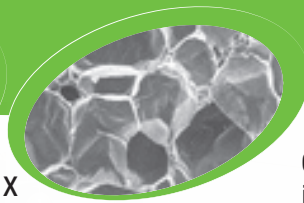
The residues of blowing agent in chemically blown foams cause an undesirable odour and can be a source of corrosion.

The majority of floor wiper manufacturers have switched from physically to chemically blown foams over the years because of the price. With the HEVACEL 3x, HEVA stayed true to the physically blown foams, precisely because it contains no chemical residues.



Physically blown foam:
The uniform structure ensures even wear

50 x



Chemically blown foam:
irregular structure with strong and weak points



NEW

OWN PRODUCTION - HEVA FLEX

The HEVA FLEX has recently gone into production. This is a new, innovative floor squeegee where ease of use, durability and a high level of hygiene really come first. We remain true to the highly valued HEVACELL 3X foam.

heva
EASY CLEANING

**THE NEXT
GENERATION
HACCP-tools**

R³ Reduce
Reuse
Recycle



EXTREMELY PRACTICAL

- › Manoeuvrable for narrow spaces
- › Fixed or flexible system by a simple push on the frame
- › Clicks into place in parallel, so it is easy to store side by side



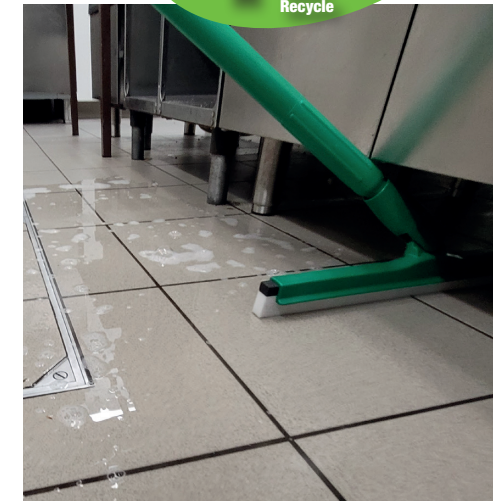
HYGIENIC

- › completely smooth inside
- › 5 HACCP-colours (and more on demand)
- › available in 4 sizes: 25-35-45-55cm
- › easy to clean
- › rounded corners
- › removable frame
- › machine washable



SUSTAINABLE

- › Only wear part to be replaced
- › frame extra strong made with glass fibre
- › Recyclable: 2 easily separable materials
- › Produced in Belgium



MOREOVER 2X PATENTED

HEVA has a patent on:

- › the cellular material with three blades
- › the unique and simple attachment system which makes changing foam child's play and eliminates the need for a cassette system. The foam has a rigidity on itself



HACCP

ADD COLOUR TO YOUR PLAN!

The HACCP brushwork is available in 5 colours as standard (more colours on demand).

Dividing production facilities into colour zones ensures that your employees do not mix up cleaning materials from different departments. In this way you avoid transporting pathogens and allergens from one side of your production/organization to the other.

We can also laser engrave the articles so that you know when each tool was put into use with an unique QR code (see page 13). You scan the articles and assign them to a group or individuals.



BRUSHWORK SPECIFICATIONS

For the brushwork we choose for the better PBT fibers: no water absorption, heat resistant up to 134 °C, sterilizable, good bending resistance, selecting the right fiber thickness and length in function of the use.



Our full HACCP range complies with all European applicable standards and HACCP regulations. Sterilizable up to 134 °C.

OUR ACTIVITIES

Volume purchases

Over the past decades HEVA has acquired a lot of worldwide market knowledge for volume purchases and container transport of high-quality products.

We work with a selection of suppliers approved by us. Within these supplier groups, we regularly conduct price inquiries to ensure a correct price/quality ratio.

If possible, we give preference to European suppliers



LARGE STOCKS

Our large storage areas give us the opportunity to purchase in large volumes. This enables us to deliver quickly and efficiently to wholesalers and distributors.



HEVA gloves ready to be dispatched

VOLUME SALES

We regularly ship our productions by container to customers further away.



Container brushwork for shipment via Antwerp

FACTORY VISITS

On a regular basis we visit the manufacturers on site. This gives us the necessary insight into the production processes and their possibilities. A personal contact also gives added value in negotiations. Moreover, it gives us the opportunity to compare the quality and conditions of production (see also BSCI on pg 10).



Production of gloves (South-East Asia)



Production coir mats (India)

BSCI

Purchase according to BSCI - a powerful platform

The BSCI Code of Conduct is based on important international labor standards and the protection of workers' rights.

The BSCI Code of Conduct contains 11 fundamental labor rights that member companies implement step-by-step, together with their business partners.



The Rights of Freedom of Association and Collective Bargaining: Our enterprise respects the right of workers to form unions or other kinds of workers' associations and to engage in collective bargaining.



Fair remuneration: Our enterprise respects the right of workers to receive fair remuneration.



Occupational health and safety: Our enterprise ensures a healthy and safe working environment, assessing risk and taking all necessary measures to eliminate or reduce it.



Special protection for young workers: Our enterprise provides special protection to any workers that are not yet adults..



No bonded labour: Our enterprise does not engage in any form of forced servitude, trafficked or non-voluntary labour.



Ethical business behaviour: Our enterprise does not tolerate any acts of corruption, extortion, embezzlement or bribery.



No discrimination: Our enterprise provides equal opportunities and does not discriminate against workers.



Decent working hours: Our enterprise observes the law regarding hours of work.



No child labour: Our enterprise does not hire any worker below the legal minimum age.



No precarious employment: Our enterprise hires workers on the basis of documented contracts according to the law.

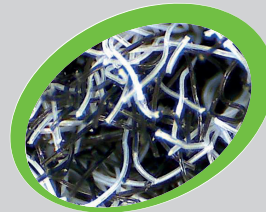


Protection of the environment: Our enterprise takes the necessary measures to avoid environmental degradation.

ANTI-DUST MATS - MADE IN EUROPE

Our wide range of door mats covers 90% of everyone's requirements. From functional to decorative mats. From household to professional use. From light to intensive use.

TYPE OF YARNS

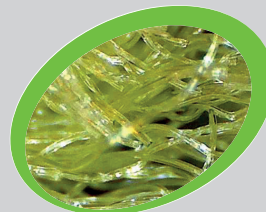
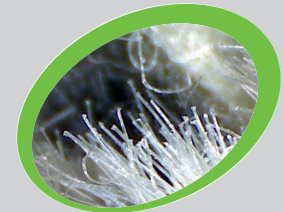


POLYPROPYLENE FIBER (PP)

This fiber is the cheapest of the yarns used and is used in the basic qualities. In function of the tuft weight (gr/m²) and the density, these mats are used for low and medium traffic.

COTTON FIBER (CO)

This fiber is best compared to a cotton towel that absorbs water very well. The mat is at its best after an initial wash, where excess cotton is removed and water-absorption capacity is improved.



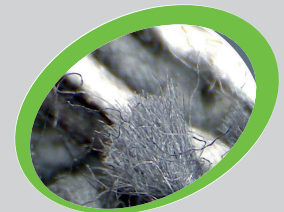
POLYAMIDE FIBER (PA)

This fiber is used for intense use. Higher rubbing resistance for high walkability. Absorbs water better than polypropylene.

PA can also be printed.

MICROFIBRE (M)

This yarn is very fine and has a high capacity for removing dust and water. The mat can absorb its own weight in water, up to 3L/m².



MIXED FIBRE

An abrasive fiber (PP) can be combined with other yarns (PP, PA, M) to obtain a mat with the combined properties of both fibers (abrasive + water and/or dust absorption).

PRODUCT DETAIL - MICROFIBER CLOTHS

The power of HEVA Microfibre cloths

HEVA Microfiber cloths consist of tiny drop-shaped synthetic fibers made of a blend of polyester and polyamide. A microfiber is an extremely fine synthetic fiber, even thinner than a silk thread. Because it is so thin, the size is expressed in grams per 10 000 meters of fiber. 1 gram of fiber is 1 Decitex (dTx). Microfibers range from 0.01 to 0.7 decitex (dTx).

1 dTx = 1 gram per 10 000 meters // 0.01 Dtex = 0.01gram per 10 km.

Composition: Polyester and polyamide are generally combined in a ratio of 70/30 to 90/10. Heva microfibers are composed of 80% polyester and 20% polyamide as standard.

The polyester yarns provide effective scrubbing and cleaning, polyamide fibers provide high absorption and fast drying.

Weave:

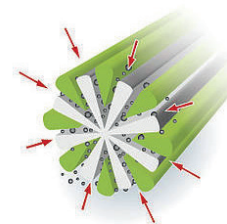
- Flat woven: tends to repel water. Use for cleaning glass and smooth surfaces. This type of fabric is less suitable for cleaning with water due to its low absorbency.
- Split (split weave): When the polyester and polyamide fibers are split, thousands of loops are formed per square centimeter, increasing the surface area and thus the amount of dirt and water that a cloth or mop can absorb. Split weave creates a positive charge, while dirt is negatively charged. So the dirt is literally attracted to the cloth.

No chemicals needed:

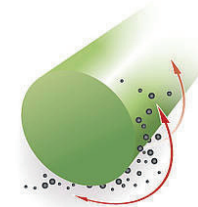
Thanks to its exceptional absorbency, microfiber makes it possible to clean and dust all kinds of surfaces without adding chemicals.

Microfiber mops and cloths can be used dry or wet:

- used dry, they attract and trap dust in their network of microfilaments
- once wet, they trap grease and dirt. When cleaning is completed, simply rinse your cloth in hot water. If it is too dirty, machine wash it (up to 90°) without using fabric softener or bleach.



Microfibre



Normal yarn

SPONGES

(Scourer) sponges



Sponges PRO



RETAIL



PRO





DISPOSABLE GLOVES

HEVA, your disposable glove specialist!

With an average volume of 65 containers of disposable gloves per year, representing +/- 200 000 000 disposables gloves, we have become one of the most important Belgian importers of gloves ...

We like to put this know-how at the service of our customers.

Food, medical quality, special thickness, texture or color, private label, packaging per 2, 10, 50 or 100, delivery by box, pallet, full container ... We ensure a proper follow-up and delivery.

As standard we have in the range:

Type	Colour	Powder	Size	Packaging	
TPE	Blue	powderfree	S - XL	/200	standard
Vinyl	Transparant 4.1gr	powdered	S - XL	/100 & /20	standard
	Transparant 4.5gr	powderfree	S - XL	/100	standard
Vi-Ni	Blue 5.0gr	powderfree	S - XL	/100	standard
	Black 5.0gr	powderfree	S - XL	/100	standard
Latex	White 5.1gr	powdered	S - XL	/100	standard
	White 5.5gr	powderfree	S - XL	/100	on demand
Nitril	Blue 3.0gr	powderfree	S - XL	/100	on demand
	Blue 3.5gr	powderfree	S - XL	/100	standard
	Black 4.5gr	powderfree	S - XL	/100	standard
	SUPERBLACK! 7gr	powderfree	M - XL	/100	standard
	SUPERNITRO! 8.4gr	powderfree	M- XXL	/50	standard
	SUPERBLUE! 12gr	powderfree	S - XL	/50	standard

For mechanical work we have a SUPER! family available.



Check out the actual range on our website!

CUSTOMIZATION & PERSONALIZATION

We are also happy to assist you in the development and appearance of your brand.

PRODUCTION

In our production we can easily use special colours or colour combinations, longer fibers, specific foam etc ...

INJECTION MOULDING

The injection molding process is done in-house. This allows us to easily respond to specific needs and colours.

With our injection moulding machines we also work for third parties, with or without a mould supplied by the customer.

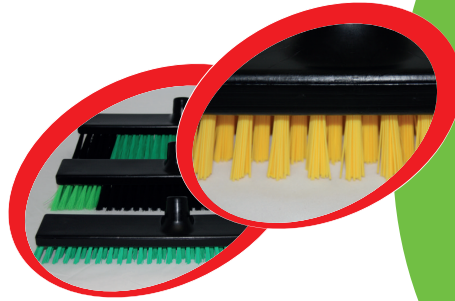
PAD PRINTING

We use pad printing to produce larger series according to the customer's brand. Here we can work with a printing colour that matches best the colour of the customer.



PHOTO STUDIO

We have a professional photo studio at our disposal so that we can make all our products available digitally, ready for use in your webshop



NEW

heva
EASY CLEANING

LASER ENGRAVING

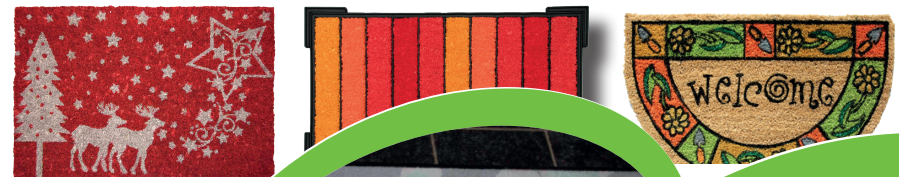
For engraving the FOOD range, we like to use the latest techniques, especially laser engraving. The major advantages of laser engraving are its scratch resistance and precision. Because the laser removes the top layer from the bottom layer, laser engraving does not exist in color. It also does not require a cliché so each piece can be printed individually.

Thus we can provide each piece with a unique QR code for intensive tool tracking !



DOORMATS WITH YOUR OWN PRINT

Do you have your own design of doormat? Personalized prints are possible, both in anti-dust mats (from 1pc), rubber and coconut mats (min 2500 m²).





RETAIL PRODUCT RANGE

HEVA has a wide range of Retail products that are sold in home improvement stores, supermarkets and retail stores all over Europe.

VISUAL IMPROVEMENT

Supermarkets place a lot of products per department. Within a certain category, all kinds of products are simply placed next to each other. As a result, customers cannot perceive visual coherence and have a hard time finding the right products for their needs.

HEVA can guide you in the presentation of our products so that your customers have a more pleasant shopping experience.



HEVA STANDS FOR YOU!

Organization of both small and large orders and fast delivery were the standard. COVID mixed up our supply lines. We learned from this situation and undertook the necessary measures towards the future to be able to guarantee fast delivery again, by foreseeing more of our own production, coupled with a bigger storage space in the future.

As a family business we see all relationships in the long term, both on the purchase as the sales side. HEVA wants to offer the best possible service to all its customers, both large international customers and local retailers. We also work on a good relationship with our suppliers, so that they too can go the extra mile, if necessary. That is also one of our strengths.

FLEXIBLE AND UP TO DATE

HEVA is a flexible family business that can adapt quickly and easily to the needs of the market.

We always want to be close to the customer and show our flexibility. HEVA stands for strong relationships, a wide product range and optimal service.

HEVA listens and develops in order to meet, together with our customers, the digital challenges of the future.

SOME HAPPY RETAILERS



SOME COMMENTS

The most important things for me are wide range, quality of products, logistics flow and price. In an ideal scenario, there is 48 hours between placing an order and the delivery. 72 hours I find still acceptable and 5 days I see as the absolute maximum. The current ordering process is running well. I would definitely recommend HEVA as it is a company that is correct and does what they are supposed to do, just like the products.

Thanks for the sample, we have done the tests and this is really the product we want.

We would like to work with HEVA for Latex and Nitrile gloves in large quantities. We are told by colleagues that these are really super.

Fabrice feels that there is a very good cooperation with HEVA. HEVA is very proactive in the service they offer. (Proactive approach around proposing new products.) In addition, there is also a good administrative follow-up from HEVA and he never has any complaints about this. What is important to him is the good service in combination with a good price-quality ratio. He would definitely recommend HEVA.



Heva is located near Brussels. We enjoy a central location for deliveries all over Europe.

We regularly ship via the port of Antwerp and the airport in Brussels.

H. Vanzeebroek N.V. - S.A.

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